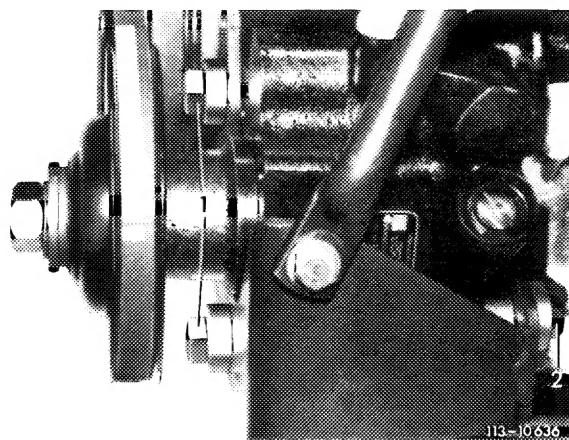
**V-belt B Refrigerant Compressor**

- Loosen fastening screw (1).
- Tension V-belt by swivelling tensioning roller (2).
- Tighten fastening screw.

**V-belt C Power Steering Pump**

- Loosen fastening screws (1) on face and (2) at rear of power steering pump.
- Apply lever to push power steering pump outwards, then tighten fastening screws again.

Engine 616 617 in model 123
Starting model year 1977

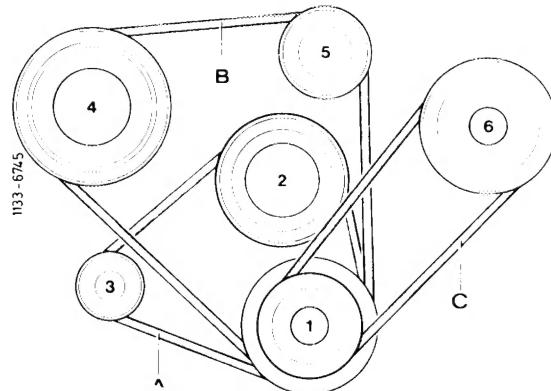
1st version

V-belt	Layout	Deflection in mm at 60 N (6 kp) load
A	Alternator – water pump	
B	Refrigerant compressor	approx. 10
C	Power steering pump	

Note

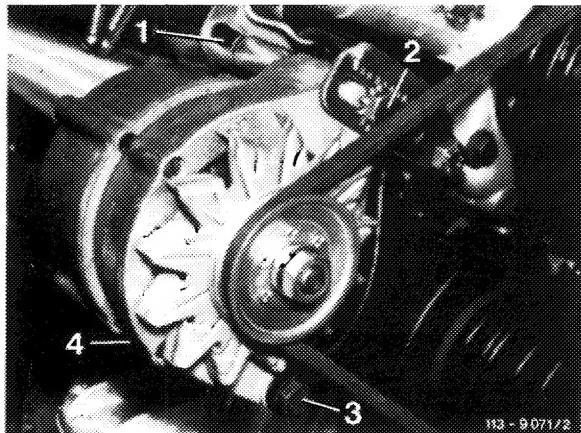
The V-belts are tensioned correctly if they just yield elastically to strong thumb pressure.

- 1 Crankshaft
2 Water pump
3 Alternator
4 Refrigerant compressor
5 Tensioning roller
6 Power steering pump



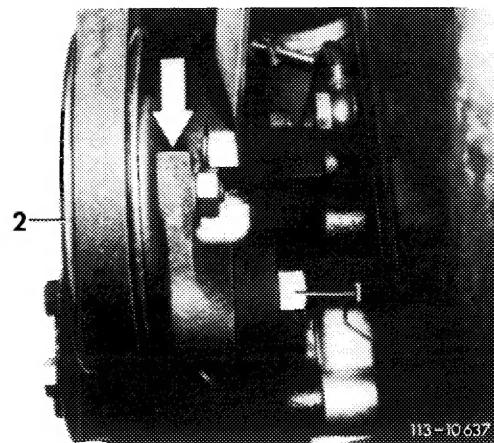
V-belt A Alternator – Water Pump

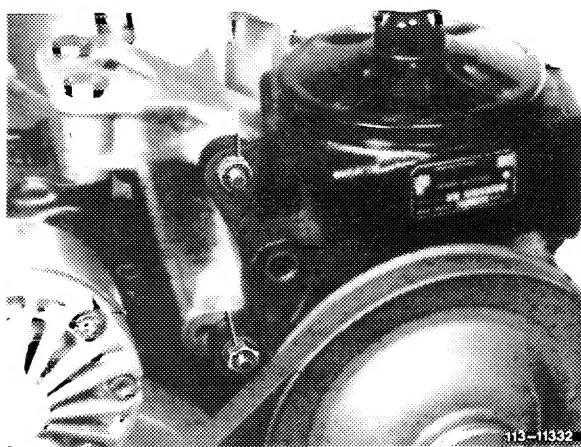
- Loosen nut (4) of fastening screw (3) and nut (1) of tensioning screw (2).
- Tension V-belt with tensioning screw (2) and tighten nut (1).
- Tighten nut (4) of fastening screw (3).



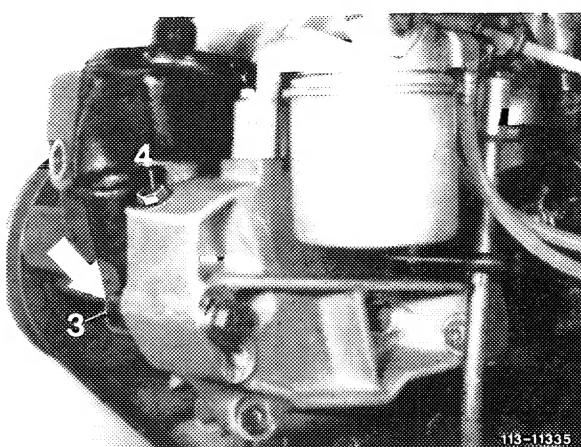
V-belt B Refrigerant Compressor

- Loosen fastening screw (1).
- Tension V-belt by swivelling tensioning roller (2).
- Tighten fastening screw.



**V-belt C Power Steering Pump**

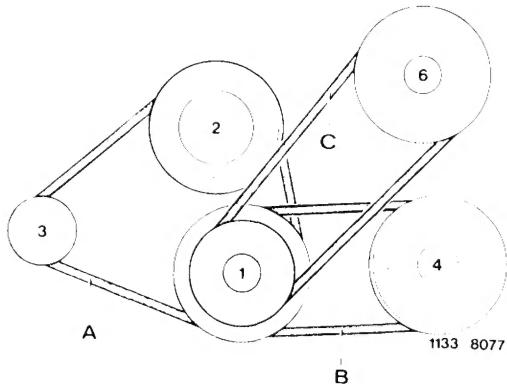
- Loosen nuts (1, 2 and 3, arrow).



- Tension V-belt with tensioning screw (4).
- Tighten nuts (1, 2 and 3).

Retightening V-belts**2nd version**

V-belt	Layout	Deflection in mm 60 N (6 kp) load
A	Alternator – Water pump	approx. 10
B	Refrigerant compressor	" 5
C	Power steering pump	" 10

**Note:**

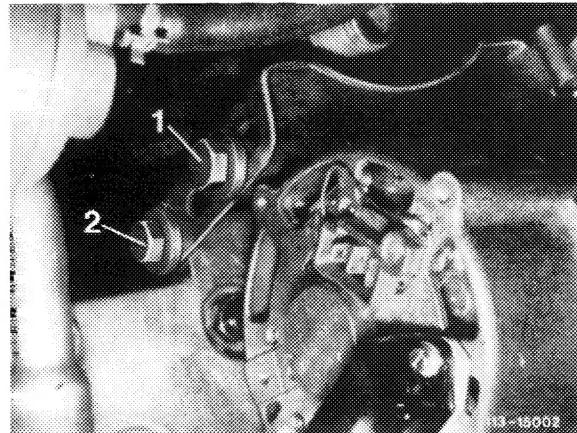
The V-belts are tensioned correctly if they just yield elastically to strong thumb pressure.

1 Crankshaft
2 Water pump
3 Alternator

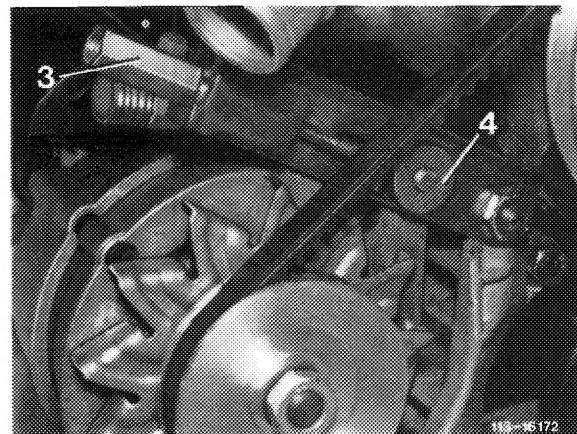
4 Refrigerant compressor
6 Power steering pump

V-belt A Alternator — Water pump

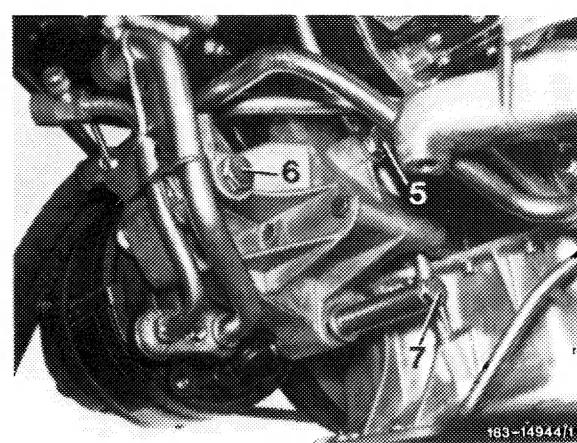
- Loosen bolt (1)

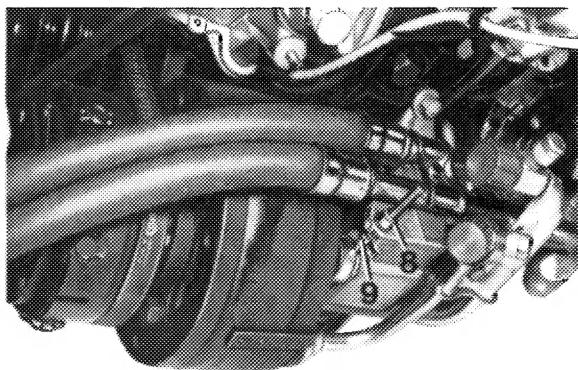


- Tension V-belt, using nut (3) of tensioning screw (4).
- Tighten bolt (1).

**V-belt B Refrigerant compressor**

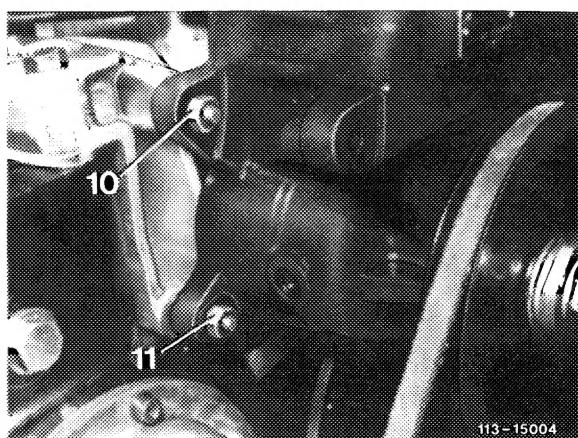
- Loosen bolts (5, 6 and 7).





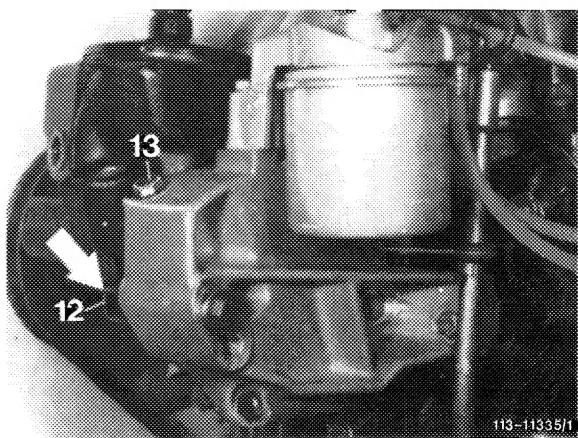
- Tension V-belt with nut (8) of tensioning screw (9).
- Tighten bolts (5, 6 and 7).

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**V-belt C Power steering pump**

- Loosen nuts (10, 11 and 12).

113-15004



- Tension V-belt with tensioning screw (13).
- Tighten nuts (10, 11 and 12).

113-11335/1

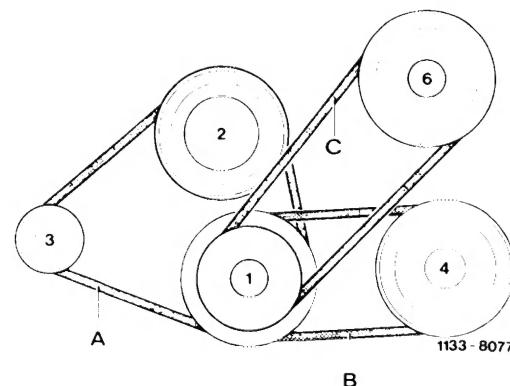
Retention V-belts

Revision: On V-belts A alternator—water pump after tensioning belt tighten nut of tensioning screw.

Engines 616 617
in model 123 2nd version
starting February 1979

V-belts	Layout	Adjusting value (KG scale on measuring device)
A	Alternator — Water pump	
B	Refrigerant compressor	40–45
C	Power steering pump	

- 1 Crankshaft 4 Refrigerant compressor
2 Water pump 6 Power steering pump
3 Alternator



Conventional tool

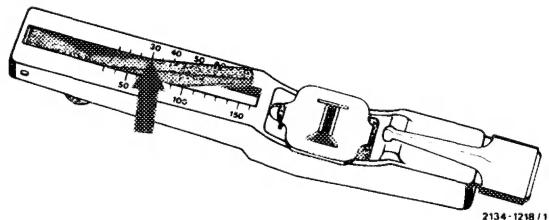
Measuring instrument (Krikit)

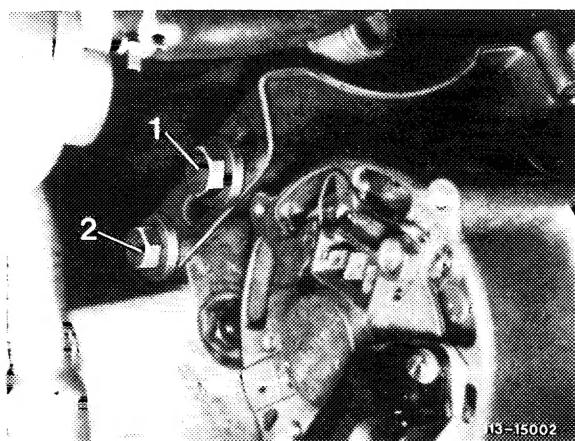
e.g. made by Gates Rubber Company
999 S. Broadway, USA-80217 Denver/Colorado

Note

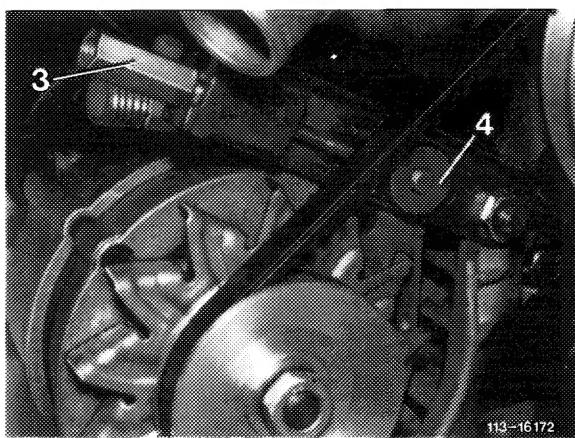
For handling of measuring device refer to operating instructions.

The specified adjusting values refer to KG scale of measuring device (arrow).

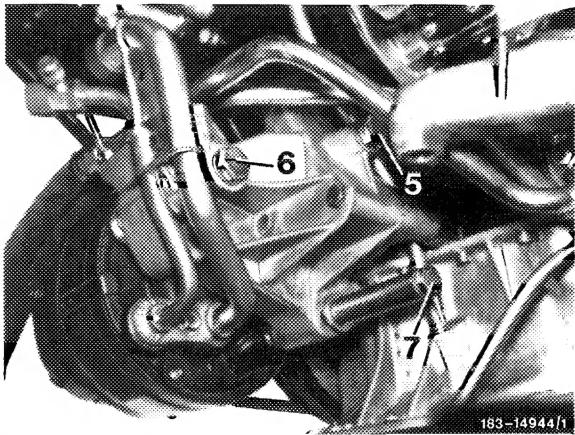


**V-belt A Alternator – Water pump**

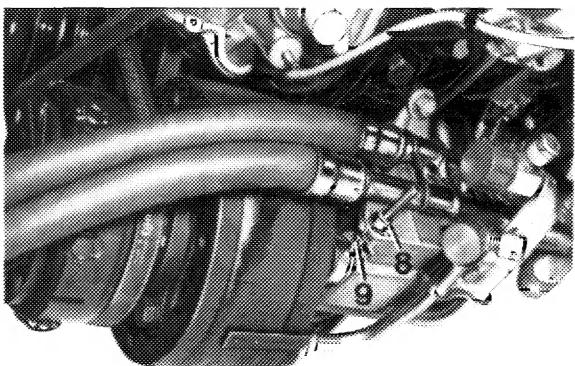
- Loosen screw (1).



- Tension V-belt with nut (3) of tensioning screw (4).
- Tighten screw (1).
- Keep turning nut (3) for approx. 1/4 to 1/2 turn (for tight seat).

**V-belt B Refrigerant compressor**

- Loosen screws (5, 6 and 7).

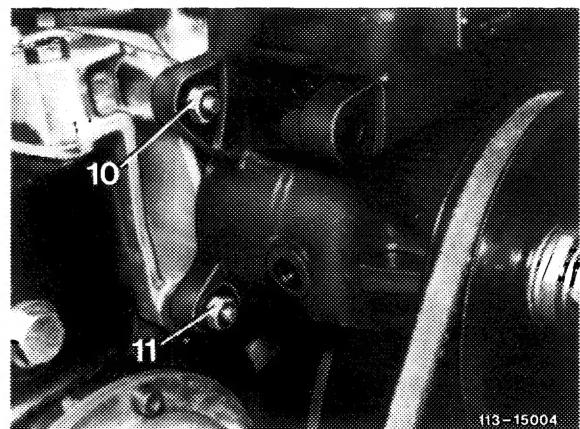


- Tension V-belt with nut (8) of tensioning screw (9).
- Tighten screws (5, 6 and 7).

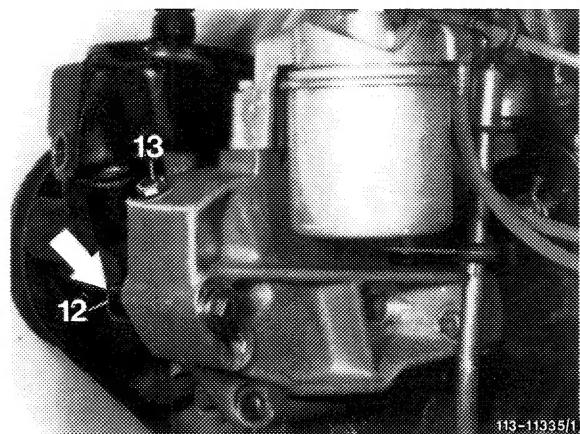
183-14945/1

V-belt C Power steering pump

- Loosen nuts (10, 11 and 12).



- Tension V-belt with tensioning screw (13).
- Tighten nuts (10, 11 and 12).



Retention V-belts

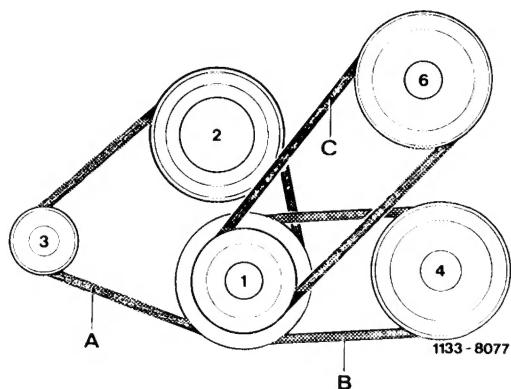
Revision: On V-belts A alternator—water pump after tensioning belt tighten nut of tensioning screw.

Engine 617.950 (USA) starting 1978
in model 116.120

V-belts	Layout	Adjusting value (KG scale on measuring device)
A	Alternator — Water pump	20—25
B	Refrigerant compressor	40—45
C	Power steering pump	

- 1 Crankshaft
2 Water pump
3 Alternator

- 4 Refrigerant compressor
6 Power steering pump



Conventional tool

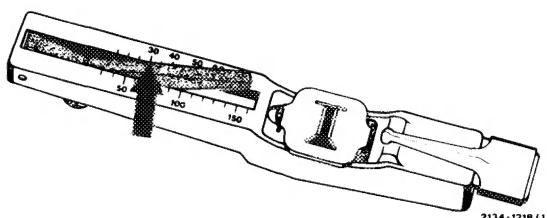
Measuring instrument (Krikit)

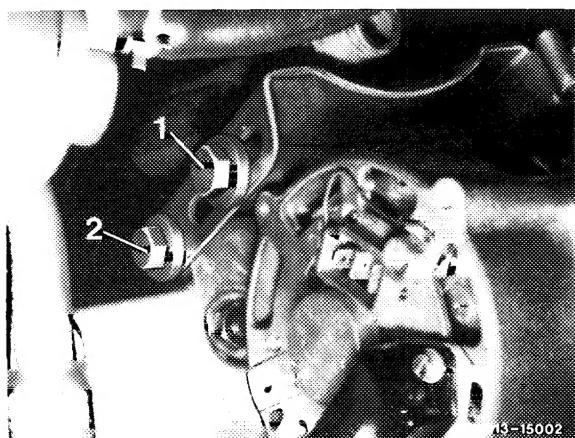
e.g. made by Gates Rubber Company
999 S. Broadway, USA-80217 Denver/Colorado

Note

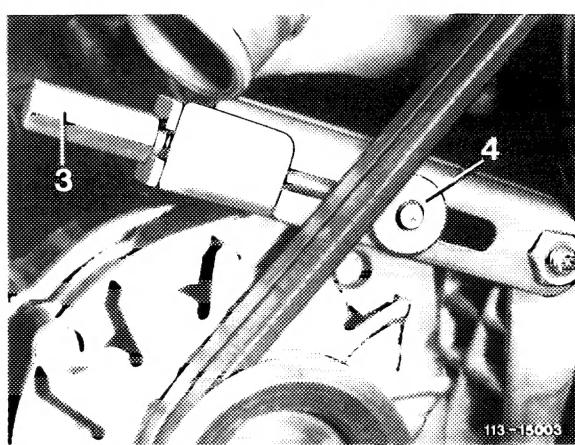
For handling of measuring device refer to operating instructions.

The specified adjusting values refer to KG scale of measuring device (arrow).

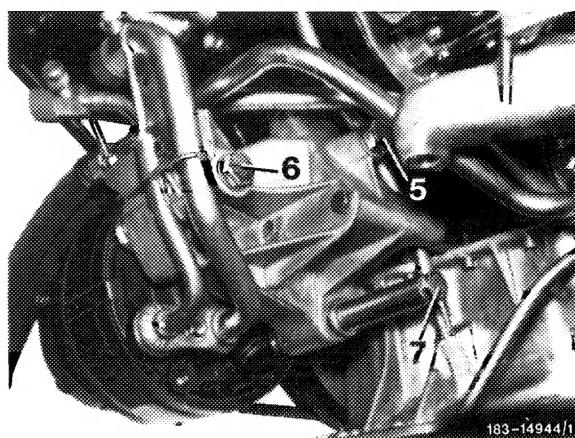


**V-belt A Alternator – Water pump**

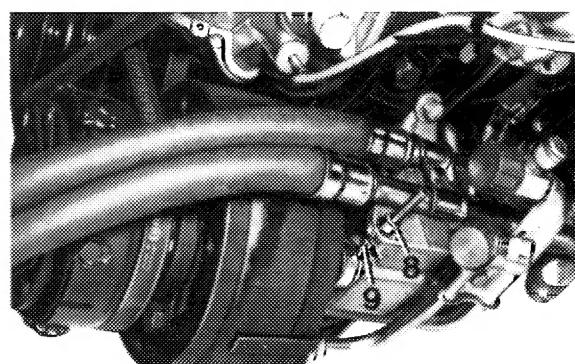
- Loosen screw (1).



- Tension V-belt with nut (3) of tensioning screw (4).
- Tighten screw (1).
- Keep turning nut (3) for approx. 1/4 to 1/2 turn (for tight seat).

**V-belt B Refrigerant compressor**

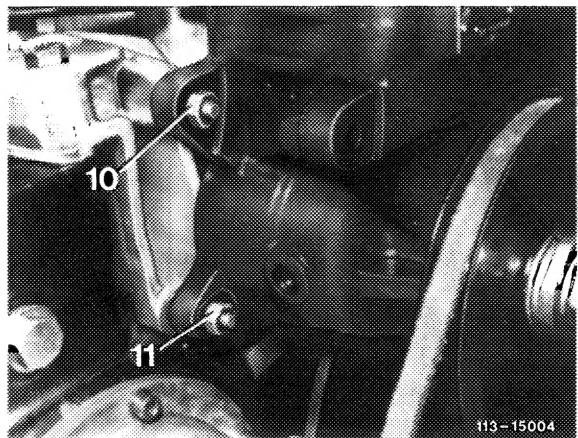
- Loosen screws (5, 6 and 7).



- Tension V-belt with nut (8) of tensioning screw (9).
- Tighten screws (5, 6 and 7).

V-belt C Power steering pump

- Loosen nuts (10, 11 and 12).



- Tension V-belt with tensioning screw (13).
- Tighten nuts (10, 11 and 12).

